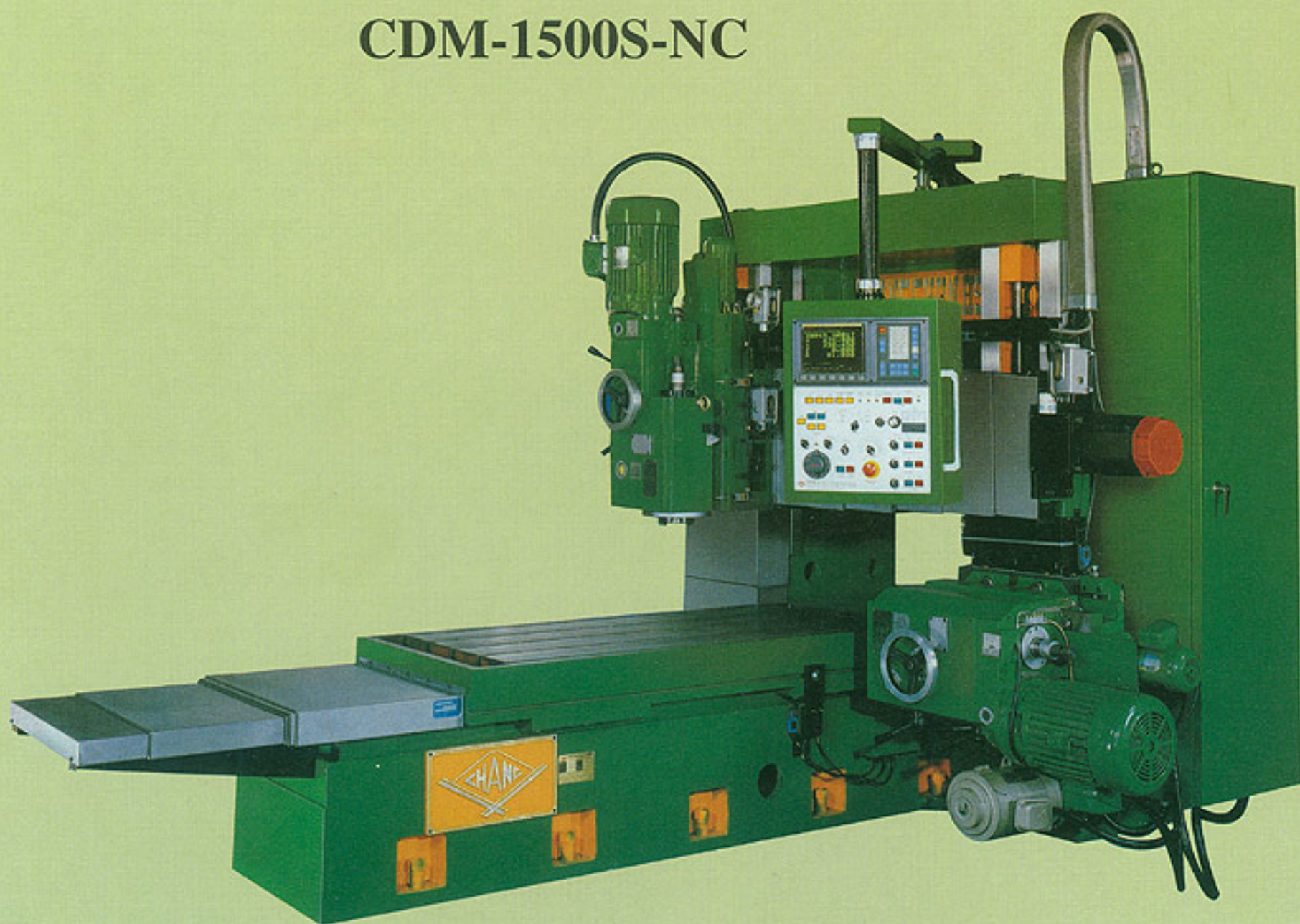


CHANG CHUN HSIUNG

HEAVY DUTY DOUBLE HOUSING MILLING MACHINE

CDM-1500S -NC • 2500H • 3000H • 2000 • 2500 • 3000 • SERIES

CDM-1500S-NC



張俊雄企業股份有限公司
CHANG CHUN HSIUNG ENTERPRISES CO., LTD.

HEAVY DUTY DOUBLE HOUSING MILLING MACHINE(COM SERIES)

特點：

驅動部D.C.馬達控制
S.C.R.控制系統和無段變速
橫樑自動昇降和半自動操作
側式銑刀進給
橫軌自動進給
床台滑道和橫軌潤滑
180° 懸垂式控制盤
精密度合於CNS(JIS)97B7004

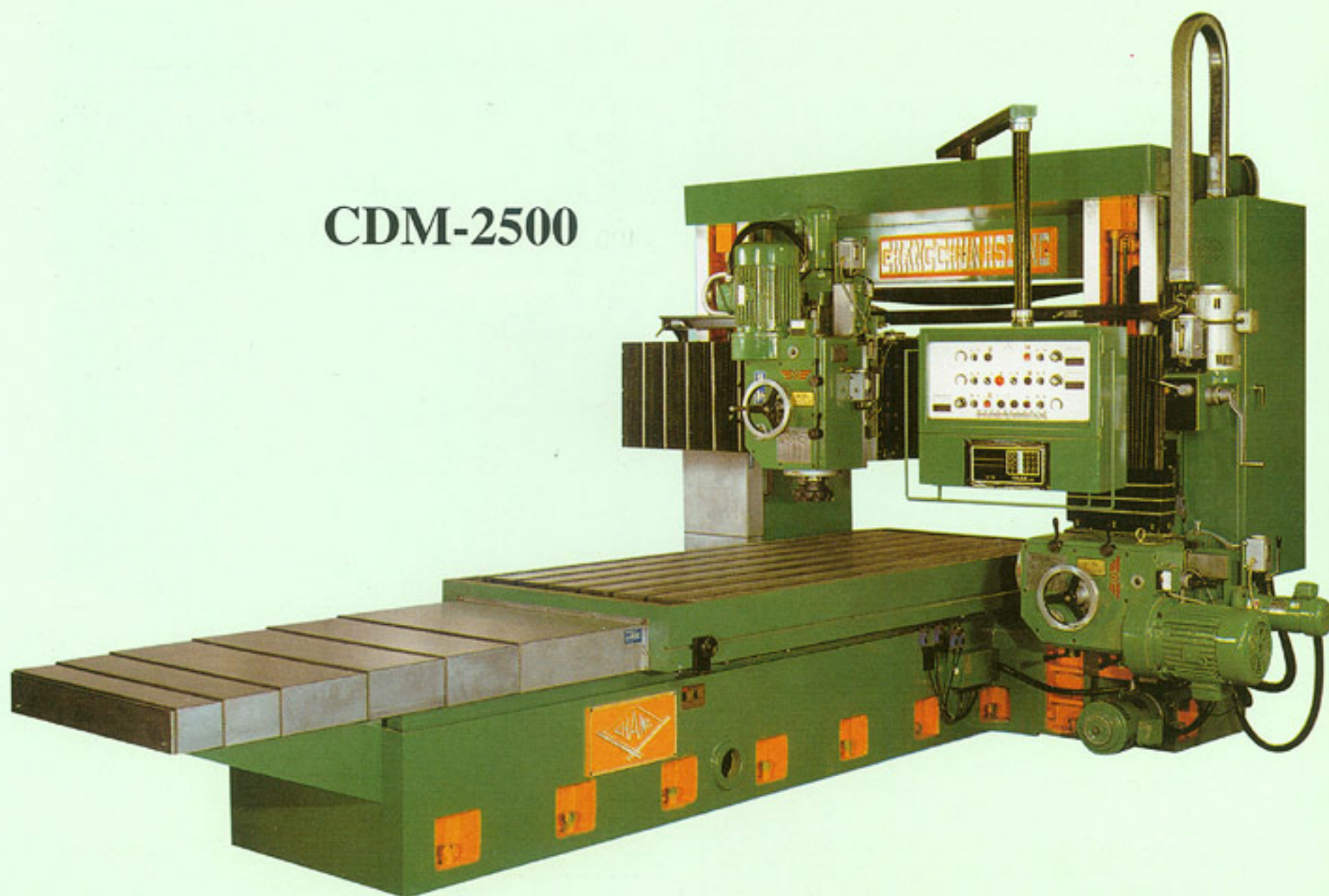
FEATURE:

- D.C. MOTOR DRIVE, S.C.R. CONTROL SYSTEM AND STEPLFSS TABLE SPEEDS. (MILLING & CUTTING)
- AUTOMATIC ELEVATION AND MANUAL CLAMP.
- AUTOMATIC ELEVATION OF TOOLHOLDER ON UPRIGHT.
- AUTOMATIC POWER FEED ON RAIL.
- FORCED LUBRICATION FOR BED SLIDE WAY AND RAIL.
- 180° SWIVEL PENDANT CONTROL SYSTEM.
- ACCURACY QUALIFIED TO MEET JAPAN INDUSTRIAL. STANDARD.

1.CDM-1500S-NC X、Y軸採用NC控制
2.X軸快送進給AC伺服20S/30S
3.Y軸快送進給AC伺服10S

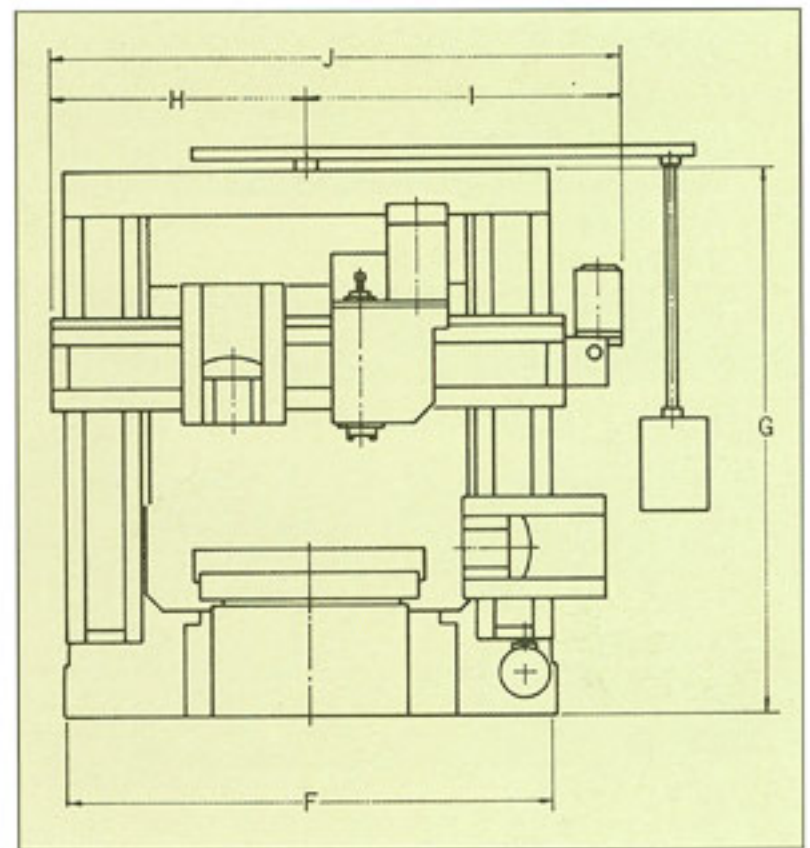
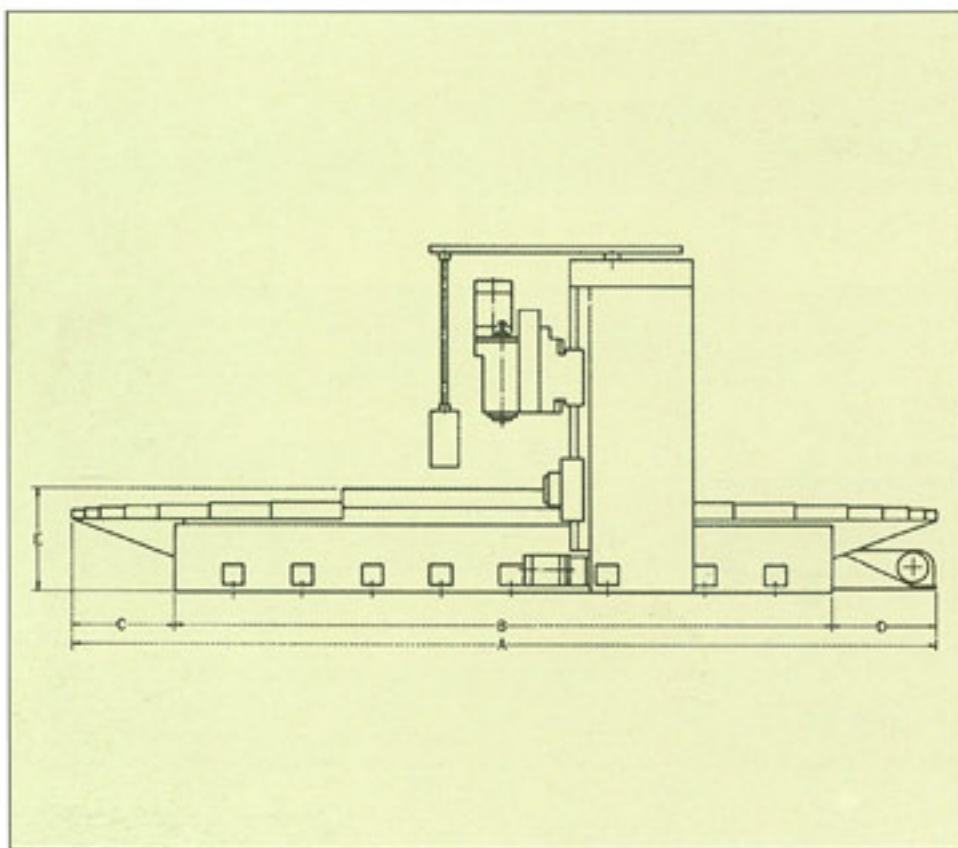
1.CDM-1500S-NC X AXIS & Y ATTACH NC CONTROL
2.X AXIS RAPID FEED AC SERVO-MOTOR 20S/30S
3.Y AXIS RAPID FEED AC SERVO-MOTOR 10S

CDM-2500



SPECIFICATIONS:

型式 MODEL				CDM-1500S	CDM-2000 CDM-2000H	CDM-2500 CDM-2500H	CDM-3000 CDM-3000H
工作容量 WORKING CAPACITY							
長 LENGTH	mm			1500	2000	2500	3000
寬 WIDTH	mm			1000	1390 1600	1390 1600	1390 1600
高 HEIGHT	mm			700	900	900	900
床台 TABLE							
長 LENGTH	mm			1800	2300	2800	3300
寬 WIDTH	mm			700	1000 1100	1000 1100	1000 1100
快速進給 SPEED FEED	m/min			2000 伺服8000	2000	2000	2000
銑削速度 MILLING	mm/min			0~1000	0~800	0~800	0~800
橫樑 RALL							
垂直行程 VERTICAL TRAVEL	mm			700	900	900	900
樑上工具架 TOOL HOLDERS ON RAIL							
水平行程 HORIZONTAL TRAVEL	mm			1000	1390 1600	1390 1600	1390 1600
垂直工具架 TOOL HOLDER ON UPRIGHT							
銑頭行程 MILLING OF CARRIAGE	mm			400	400	400	400
垂直行程 VERTICAL TRAVEL	mm			700	900	900	900
驅動馬達 DRIVE MOTOR							
D.C.馬達驅動 MAIN DRIVE	快速進給A.C.HP			3HP/12P	5HP/12P	5HP/12P	5HP/12P
	銑削進給D.C.HP			1HP/4P	1HP/4P	1HP/4P	2HP
橫樑昇降 RAIL ELEVATION	A.C.HP			3	3	3	3
橫樑銑削進給 RAIL TOOL HOLDER FEED	D.C.HP			1	1	1	1
立柱側銑昇降進給 UPRIGHT TOOL HOLDER FEED	D.C.HP			1	1	1	1
潤滑泵浦 LUBRICATION PUMP	A.C.HP			1/8	1/8	1/8	1/8
淨重 NET WEIGHT	KGS			7800	14000	16000	18300
毛重 GROSS WEIGHT	KGS			8200	14500	16500	18900
裝箱材積 PACKING SIZE	長 mm 寬 mm 高 mm	L mm W mm H mm		4000 2050 2300	5400 2300 2400	6400 2300(2700) 2400	7400 2300(2700) 2400



機種(Model) / 尺寸 (Size m/m)	A	B	C	D	E	F	G	H	I	J
CDM-1500S-NS	5140	3940	600	600	650	1800	2100	900	1150	2050
CDM-2000	5400	4200	600	600	730	2150	2300	1060	1310	2370
CDM-2500	6400	5200	600	600	730	2150	2300	1060	1310	2370
CDM-2000(H)	6400	5200	600	600	730	2360	2300	1165	1415	2580
CDM-3000	7400	6200	600	600	730	2150	2300	1060	1310	2370
CDM-3000(H)	7400	6200	600	600	730	2360	2300	1165	1415	2580



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